

SECO TOOLS & NIAGARA CUTTER™ PROMOTION

TURBO 16 KITS

- True 90 degree
- High performance in all materials

ITEM NUMBER	KIT DESCRIPTION	KIT CONTENTS					KIT PRICE
		CUTTER	DIA	BORE	SHANK	INSERT (10 PCS.)	
10084223	TURBO 16 1.00P KIT	R217.69-01.00-3-X016-2A	1.00	-	1.00	XOMX160508TR-M13 MP2501	\$538.00
10084224	TURBO 16 1.25P KIT	R217.69-01.25-3-X016-3A	1.25	-	1.25	XOMX160508TR-M13 MP2501	\$564.00
10084225	TURBO 16 1.50P KIT	R217.69-01.50-3-X016-3A	1.50	-	1.50	XOMX160508TR-M13 MP2501	\$579.00
10084226	TURBO 16 2.00P KIT	R220.69-02.00-X016-5A	2.00	0.75	-	XOMX160508TR-M13 MP2501	\$724.00
10084227	TURBO 16 2.50P KIT	R220.69-02.50-X016-5A	2.50	0.75	-	XOMX160508TR-M13 MP2501	\$791.00
10084228	TURBO 16 3.00P KIT	R220.69-03.00-X016-6A	3.00	1.00	-	XOMX160508TR-M13 MP2501	\$894.00

STR440.2 RADIUS END MILL

- High performance
- 4-flutes
- For high MRR in M materials

ITEM NUMBER	KIT DESCRIPTION	END MILLS	ITEM NUMBER	FLUTE DIA	SHANK DIA	LENGTH OF CUT	OVERALL LENGTH	TITANIUM (SMG S12)		STAINLESS STEEL (SMG M1-M2)		KIT PRICE
								RPM	FEED (IPM)	RPM	FEED (IPM)	
02941959	6 PACK STR440.2 STAB ALTN	STR440.2-0.125-D2-R010.0-Z4	N09883	1/8	1/8	1/4	1-1/2	5,654	14	11,307	34	\$226.00
		STR440.2-0.188-D2-R010.0-Z4	N09889	3/16	3/16	3/8	2	3,759	14	7,515	34	
		STR440.2-0.250-D2-R020.0-Z4	N09897	1/4	1/4	1/2	2-1/2	2,827	14	5,654	34	
		STR440.2-0.313-D2-R020.0-Z4	N09905	5/16	5/16	5/8	2-1/2	2,257	14	4,515	34	
		STR440.2-0.375-D2-R020.3-Z4	N09912	3/8	3/8	3/4	2-1/2	1,885	14	3,769	34	
		STR440.2-0.500-D2-R030.3-Z4	N09948	1/2	1/2	1	3	1,413	14	2,827	34	

Kits include six end mills

C430 SERIES

- General Purpose
- 4-flutes
- For all materials

ITEM NUMBER	KIT DESCRIPTION	END MILLS	ITEM NUMBER	FLUTE DIA	SHANK DIA	LENGTH OF CUT	OVERALL LENGTH	KIT PRICE
03031083	6 PACK C430 GEN TIALN	C430-0.188-D3-S.0-Z4 TIALN	N85590	3/16	3/16	5/8	2	\$191.00
		C430-0.250-D3-S.0-Z4 TIALN	N85594	1/4	1/4	3/4	2-1/2	
		C430-0.313-D3-S.0-Z4 TIALN	N85598	5/16	5/16	13/16	2-1/2	
		C430-0.375-D2-S.0-Z4 TIALN	N85602	3/8	3/8	1	2-1/2	
		C430-0.500-D2-S.0-Z4 TIALN	N85610	1/2	1/2	1	3	
		C430-0.625-D2-S.0-Z4 TIALN	N85612	5/8	5/8	1-1/4	3-1/2	

Kits include six end mills

A245



- Specially designed for aluminum and non-ferrous materials
- Cylindrical land to eliminate chatter
- Polished K-Land and form ground flute shape
- Wiper flat on end teeth
- ANF coating reduces friction and built up material

ITEM NUMBER	DESCRIPTION	DIMENSIONS IN INCH				FLUTES	COATING	SHANK TYPE	ITEM PRICE
		FLUTE DIA.	SHANK DIA.	LOC	OAL				
10022709	A245-0.250-D2-S.0-Z2	1/4	1/4	3/8	2-1/2	2	ANF	CYLINDRICAL	\$33.98
10022710	A245-0.250-D3-S.0-Z2	1/4	1/4	3/4	2-1/2	2	ANF	CYLINDRICAL	\$37.81
10022711	A245-0.250-D5-S.0-Z2	1/4	1/4	1-1/4	4	2	ANF	CYLINDRICAL	\$58.63
10022715	A245-0.375-D1-S.0-Z2	3/8	3/8	1/2	2-1/2	2	ANF	CYLINDRICAL	\$42.88
10022716	A245-0.375-D3-S.0-Z2	3/8	3/8	1	2-1/2	2	ANF	CYLINDRICAL	\$47.26
10022717	A245-0.375-D4-S.0-Z2	3/8	3/8	1-1/2	4	2	ANF	CYLINDRICAL	\$90.41
10022718	A245-0.500-D1-S.0-Z2	1/2	1/2	5/8	3	2	ANF	CYLINDRICAL	\$69.18
10022719	A245-0.500-D3-S.0-Z2	1/2	1/2	1-1/4	3	2	ANF	CYLINDRICAL	\$76.71
10022720	A245-0.500-D4-S.0-Z2	1/2	1/2	2	4	2	ANF	CYLINDRICAL	\$120.55
10022722	A245-0.625-D3-S.0-Z2	5/8	5/8	1-5/8	3-1/2	2	ANF	CYLINDRICAL	\$145.89
10022723	A245-0.625-D4-S.0-Z2	5/8	5/8	2-1/2	5	2	ANF	CYLINDRICAL	\$215.07
10022724	A245-0.625-D6-S.0-Z2	5/8	5/8	3-3/4	6	2	ANF	CYLINDRICAL	\$308.90
10022726	A245-0.750-D2-S.0-Z2	3/4	3/4	1-5/8	4	2	ANF	CYLINDRICAL	\$201.37
10022727	A245-0.750-D3-S.0-Z2	3/4	3/4	2-1/4	5	2	ANF	CYLINDRICAL	\$264.38
10022728	A245-0.750-D4-S.0-Z2	3/4	3/4	3-1/4	6	2	ANF	CYLINDRICAL	\$308.22

A345



ITEM NUMBER	DESCRIPTION	DIMENSIONS IN INCH				FLUTES	COATING	SHANK TYPE	ITEM PRICE
		FLUTE DIA.	SHANK DIA.	LOC	OAL				
10023009	A345-0.250-D3-S.0-Z3	1/4	1/4	3/4	2-1/2	3	ANF	CYLINDRICAL	\$37.81
10023010	A345-0.250-D5-S.0-Z3	1/4	1/4	1-1/4	4	3	ANF	CYLINDRICAL	\$58.63
10023016	A345-0.375-D3-S.0-Z3	3/8	3/8	1	2-1/2	3	ANF	CYLINDRICAL	\$55.48
10023017	A345-0.375-D4-S.0-Z3	3/8	3/8	1-1/2	4	3	ANF	CYLINDRICAL	\$84.93
10023020	A345-0.500-D3-S.0-Z3	1/2	1/2	1-1/4	3	3	ANF	CYLINDRICAL	\$89.83
10023021	A345-0.500-D4-S.0-Z3	1/2	1/2	2	4	3	ANF	CYLINDRICAL	\$120.54
10023022	A345-0.500-D6-S.0-Z3	1/2	1/2	3-1/8	6	3	ANF	CYLINDRICAL	\$210.27
10023024	A345-0.625-D3-S.0-Z3	5/8	5/8	1-5/8	3-1/2	3	ANF	CYLINDRICAL	\$185.62
10023025	A345-0.625-D4-S.0-Z3	5/8	5/8	2-1/2	5	3	ANF	CYLINDRICAL	\$215.07
10023027	A345-0.750-D2-S.0-Z3	3/4	3/4	1-5/8	4	3	ANF	CYLINDRICAL	\$216.44
10023028	A345-0.750-D3-S.0-Z3	3/4	3/4	2-1/4	5	3	ANF	CYLINDRICAL	\$264.38
10023029	A345-0.750-D4-S.0-Z3	3/4	3/4	3-1/4	6	3	ANF	CYLINDRICAL	\$283.56

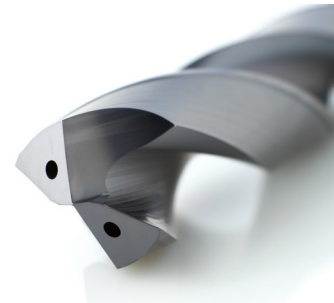
A345 SERIES

ITEM NUMBER	KIT DESCRIPTION	END MILLS	ITEM NUMBER	FLUTE DIA	SHANK DIA	LENGTH OF CUT	OVERALL LENGTH	KIT PRICE
03031092	6 PACK A345 ELITE ANF	A345-0.125-D3-S.0-Z3	10023002	1/8	1/8	3/8	1-1/2	\$226.00
		A345-0.188-D3-S.0-Z3	10023006	3/16	3/16	9/16	2	
		A345-0.250-D3-S.0-Z3	10023009	1/4	1/4	3/4	2-1/2	
		A345-0.313-D3-S.0-Z3	10023012	5/16	5/16	13/16	2-1/2	
		A345-0.375-D3-S.0-Z3	10023016	3/8	3/8	1	2-1/2	
		A345-0.500-D3-S.0-Z3	10023020	1/2	1/2	1-1/4	3	

Kits include six end mills

OPTIMIZE YOUR STEEL DRILLING

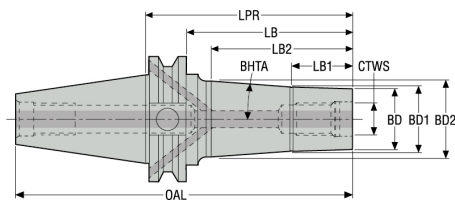
Increase productivity up to 35% with longer tool life, thanks to the combination of an advanced geometry and coating technology. The **Feedmax -P** drills for excellence in steel and iron drilling now have strong, straight cutting edges with coolant holes close by for pinpointed cutting edge cooling.



TAP DRILLS - 5 x D

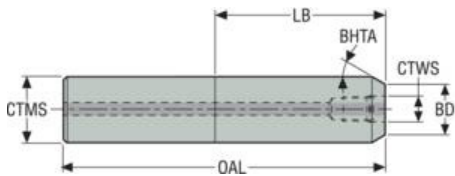
	ITEM NUMBER	KIT DESCRIPTION	KIT CONTENTS (INCH)			KIT PRICE
			DRILLS (2 PCS)	DRILL DIA	SHANK DIA	
P	03171484	NG_FEEDMAX_1/4-20_KIT	SD205A-0510-035-06R1-P	0.201	0.236	\$254.00
	03171485	NG_FEEDMAX_5/16-18_KIT	SD205A-0660-043-08R1-P	0.260	0.315	\$295.00
	03171486	NG_FEEDMAX_3/8-16_KIT	SD205A-0800-043-08R1-P	0.315	0.315	\$295.00
	03171487	NG_FEEDMAX_7/16-14_KIT	SD205A-0990-049-10R1-P	0.390	0.394	\$360.00
	03171488	NG_FEEDMAX_1/2-13_KIT	SD205A-1080-056-12R1-P	0.425	0.472	\$491.00

Kits include two drills



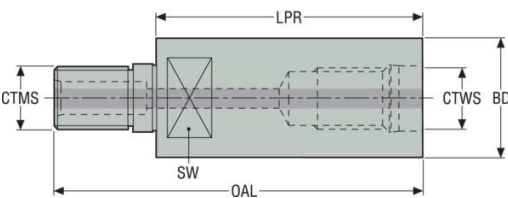
M 5820-5821 - CAT TO COMBIMASTER ARBOR - INCH

ITEM NUMBER	DESCRIPTION	CTMS	CTWS	DIMENSIONS IN INCH								BHTA	RFID	BALANCING	ITEM PRICE
				LPR	LB	LB2	LB1	BD	BD2	BD1	OAL				
02870635	E250258201240	CAT40ADB	M12	1.575	0.825	0.197	0.197	0.906	1012	1.012	4.268	9.6	1	G6.3	\$211.88



M BD/5820-5821-5822 - COMBIMASTER ARBOR, STEEL - INCH

ITEM NUMBER	DESCRIPTION	CTMS	CTWS	DIMENSIONS IN INCH				BHTA	ITEM PRICE
				LPR	LB	BD	OAL		
02487329	BD125582212325	1.00	M12	3.250	3.250	0.906	5.500	30,0	\$127.75

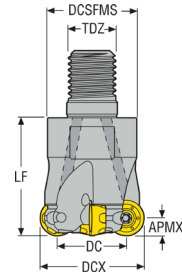


M 5820 - COMBIMASTER TO COMBIMASTER EXTENSION - INCH

ITEM NUMBER	DESCRIPTION	CTMS	CTWS	DIMENSIONS IN INCH				ITEM PRICE
				LPR	BD	OAL	SW	
02444093	BS01258201240	M12	M12	1.575	0.906	2.431	0.748	\$163.62

R217.291-05 - METRIC

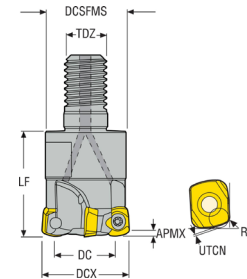
- Size 12 round insert cutter
- Ideal for all materials
- Combimaster connection



ITEM NUMBER	DESCRIPTION	TYPE OF MOUNTING	DIMENSIONS IN MM							ZEPF	TDZ	RPMX°	RPMX	INSERT	ITEM PRICE
			DC	DCX	APMXS	DCSFMS	LF	CMIN	CMAX						
03278782	R217.291-1225.RE-05.3A	COMBIMASTER	15,0	25,0	5,0	23,0	30,0	40,0	48,0	3	M12	13,8	24400	RD...10T3	\$422.63

R217.21-LP06 - INCH

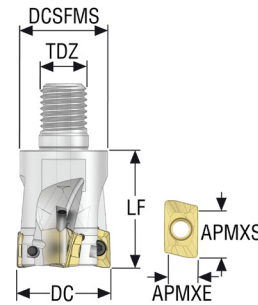
- LP06 high feed cutter
- 2-edged, positive inserts
- Lowest possible cutting forces
- Combimaster connection



ITEM NUMBER	DESCRIPTION	TYPE OF MOUNTING	DIMENSIONS IN INCH							ZEPF	TDZ	RPMX°	RPMX	INSERT	ITEM PRICE
			DC	DCX	APMXS	DCSFMS	LF	CMIN	CMAX						
02789772	R217.21-00.625-08RE-LP06-2A	COMBIMASTER	0.290	0.625	0.031	0.531	0.787	0.915	1.171	2	M8	5,0	39000	LP...06	\$404.25

TURBO 12 - R217/69-12 - INCH

- Size 12 positive insert cutter
- Aggressive rake and geometry
- Suitable for all materials
- Combimaster connection



ITEM NUMBER	DESCRIPTION	TYPE OF MOUNTING	DIMENSIONS IN INCH						ZEPF	TDZ	RPMX°	RPMX	INSERT	ITEM PRICE
			DC	APMXS	DCSFMS	LF	CMIN	CMAX						
02689797	R217.69-01.00-12RE-12-3AN	COMBIMASTER	1.000	0.433	0.906	1.575	1.496	1.909	3	M12	5,0	20800	XO.X12	\$385.00

CHECK OUT THE CUTTER EXCHANGE PROGRAM



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