

ASM PROMO



Super Excellent Mini ASM



Innovative Small diameter 3/8" - 1 1/4" indexable Multi-Flute Milling cutter for conventional and high-efficiency machining

Indexable end mill using advanced small-diameter inserts.
Pocket design and 3D-shaped cutting edge enables high-efficient machining of even small diameter sizes.

Small dia. Lineup of small diameter sizes from $\phi 8$ to $\phi 32$ (3/8" - 1 1/4").
▶ Can be used instead of solid end mills.

Multi-function JDMT-type inserts for shoulder cutting and EDMT-type inserts for low-depth, high-feed-rate machining can be used in the same holder.
▶ Concentration of roughing tools
By using a modular type holder, a carbide shank and special arbor suitable for the cutting depth and cutting shape can be selected.
▶ Broad cutting range

Easy cutting Uses low-force free-cutting-shape insert.
▶ Compatible with low-powered small-sized machines equivalent to BT-30.

Environment ▶ Economical insert with 2-corner specifications
▶ Special environmentally-friendly, high-hardness, corrosion-resistant surface treatment employed on holder.



Item code	Tolerance Class	Inserts							Size (mm)				Shape
		AJ Coated	JP Coated	JM Coated	TH Coated	DLC Coated	INSL	W1	RE	S			
JDMT070202R	M	●	●	●	●	●	●	6.4	4.3	0.2	2.45	Fig-3	
JDMT070204R		●	●	●	●	●	●	6.4	4.3	0.4	2.45		
JDMT070208R		●	●	●	●	●	●	6.4	4.3	0.8	2.45		
EDMT070220R-T		●	●	●	●	●	●	6.4	4.3	2	2.5		Fig-4 Standard type
EDMT070220R		●	●	●	●	●	●	6.4	4.3	2	2.5		Fig-4 Low-resistance type

Inserts

Fig-3 JDMT07020R
Insert with 5mm(.197") cutting edge for shoulder cutting
 $a_{pmax}=5.0mm(.197")$

Fig-4 EDMT070220R(-T)
Insert with 2.0mm(.079") corner RE for small-depth, high-feed-rate cutting
 $a_{pmax}=0.3mm(.012")$

Promotion will run from May 1st, 2026 to August 31th, 2026

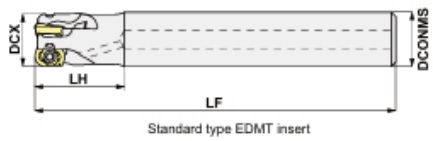




Shank type

IASM0700S00R-0

Numeric figure in a circle ○ and alphabetical character comes in a square □.



Maximum tightening torque
0.5Nm
Spare screw included

IASM Promo
1 cutter + 10 inserts

DLC Inserts not included in Promo

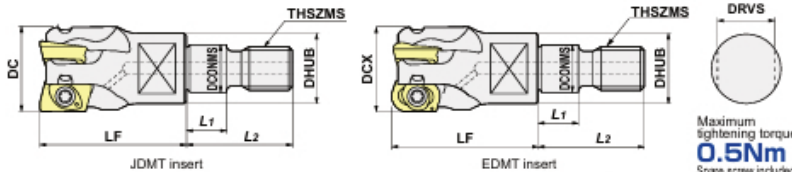
Diameter	MSRP
3/8"	\$ 250.00
1/2"	\$ 285.00
5/8"	\$ 350.00
3/4" & 1"	\$ 400.00
1-1/4"	\$ 450.00

Item code	Stock	# of Flutes	Size (Inch)				Fig	Insert
			DC DCX	LF	LH	DCONMS		
IASM0706S06R-2	●	2	.375	3.0	.75	.375	Standard type	JDMT070200R EDMT070220R (-T)
IASM0708S08R-3	●	3	.5	3.0	.75	.5	Standard type	
IASM0710S10R-4	●	4	.625	3.5	1.0	.625	Standard type	
IASM0712S12R-5	●	5	.75	4.0	1.0	.75	Standard type	
IASML0710S10R-4	●	4	.625	4.5	2.0	.625	Standard type	
IASML0712S12R-5	●	5	.75	5.5	2.5	.750	Standard type	

Modular type

IASMM0700R-0

Numeric figure in a circle ○.

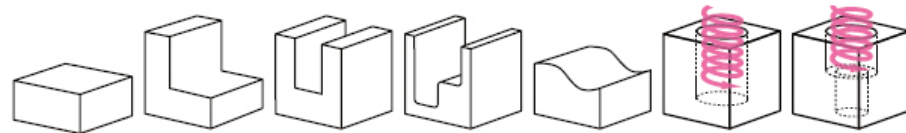
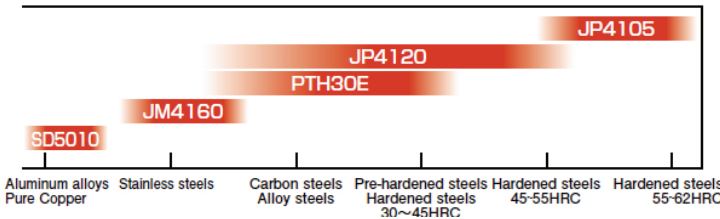


Maximum tightening torque
0.5Nm
Spare screw included



Item code	Stock	# of Flutes	Size (Inch)							Insert	
			DC DCX	LF	DCONMS	THSZMS	DHUB	L1	L2		DRVS
IASMM0706R-2	●	2	.375	.787	.256	M6	.37	.217	.571	.276	JDMT070200R EDMT070220R (-T)
IASMM0708R-3	●	3	.5	.787	.256	M6	.386	.217	.571	.276	
IASMM0710R-4	●	4	.625	.984	.335	M8	.504	.217	.669	.394	
IASMM0712R-5	●	5	.75	1.181	.413	M10	.701	.217	.748	.591	
IASMM0716R-6	●	6	1.0	1.181	.492	M12	.819	.217	.866	.669	
IASMM0720R-8	●	8	1.25	1.181	.669	M16	1.134	.236	.906	.866	

[Note] Do not apply lubricants such as grease, etc. to the "contact faces" and "modular screws" of the "modular mill", "special shanks" and "special arbor".



Terms and Conditions

- Orders to Toronto office: Email canada-ct@mmus.com
 - Each promo kit consists of either (1) milling shank cutter or (1) modular head & (10) inserts.
 - Note ASM PROMO on your purchase order.
 - Promotion is for the Canadian Market only.
 - Promotion includes stock standard IASM tooling listed in the promotion flyer only and are available while supplies last.
 - All sales are final with no returns and no blanket orders.
 - Contact your local Mitsubishi Materials District Sales Manager for additional details.
 - For additional information about Mitsubishi Materials products, please visit: www.mmus-carbide.com and www.moldino.com/en-US/
 - Promotional products and promotional time period is subject to change without notice.
- Promotion will run from May 1st, 2026 to August 31th, 2026**

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